

Web: www.coatedaluminum.ca

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# **Grey Aluminum Sheet**



Grey coated aluminum sheets are aluminum sheets that have been treated with a grey finish, typically through processes like painting or powder coating. This finish not only enhances their aesthetic appeal but also provides several functional benefits.

Grey coated aluminum sheets are a versatile and practical choice across many industries. Their

combination of aesthetic appeal, durability, and low maintenance makes them an excellent option for both functional and decorative purposes.

# **Specification of Grey Aluminum Sheet:**

Alloy	1050, 1060, 1070, 1100, 3003, 3004, 3105, 5005, 5052, 5754, 5182,
	6061, 8011
Thickness	0.2-1.5mm
Width	30-1800mm
Coating Surface	PVDF/ PE/HDP/FEVE/EOXY/ PU
Coating Thickness	Single Coating (4-20 Um)
	Double Coating (25-28 Um)
	Triple Coating (35-38 Um)
Temper	O,H12,H22,H14,H24,H16,H26,H18,H26,etc.
Color	All Ral Color or As Request
Туре	Coil, sheet, strips, plate
Applications	Building, Decoration, Transportation, Signage, Electronics, Etc
MOQ	2 tons per size

# **Standards and Specifications**

ASTM	B209
ISO	ISO 26204 (alloy designations), ISO 6892 (mechanical testing), ISO 9001, ISO 14001.
UNS	A91050 (United States Numbering System)

#### **Color Options of Grey Aluminium Sheet:**

Grey coated aluminum sheets are available in various RAL codes.

RAL 7000 - Squirrel Grey



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RAL 7001 - Silver Grey

RAL 7002 - Olive Grey

RAL 7011 - Iron Grey

RAL 7016 - Anthracite Grey

RAL 7030 - Stone Grey

RAL 7035 - Light Grey

# **Coating Options of Gray Aluminum Sheet:**

### - PE(Polyester) Coating:

A common choice for outdoor applications due to its durability and resistance to fading.

# - PVDF (Polyvinylidene Fluoride) Coating:

Offers superior weathering, UV resistance and a long lifespan, often used for architectural applications.

#### Warrantly:

Regular PE: 3-5 years;

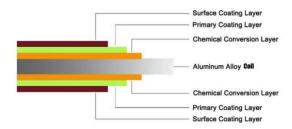
High Performance PE: 6-9 years;

PVDF: 15 years;

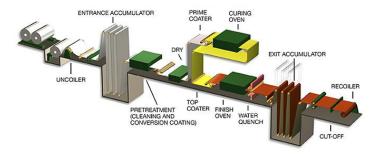
FEVE: Two coats: between 10-15 years

FEVE: Three coats: 15-20 years.

# **Structure of Grey Coated Aluminum Sheets:**



# **Process of Coil Coating**



#### 1. Surface Preparation:

The aluminum sheet is cleaned and treated to ensure proper adhesion of the coating material.



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#### 2. Primer Application:

A primer layer is applied to enhance adhesion between the aluminum substrate and the topcoat.

#### 3. Color Coating:

The desired color or resin is applied to the primed aluminum sheet using techniques such as roller coating, spray coating, or coil coating.

#### 4. Curing:

The grey coated aluminum sheet is then cured at high temperatures to ensure proper bonding and curing of the coating layers.

# **Advantages of Gray Aluminium Sheet:**

Lightweight:

Easy to handle and install.

Corrosion Resistant:

Naturally resistant to rust and degradation.

Aesthetic Appeal:

Available in various shades and finishes for a modern look.

**Durability:** 

Scratch and wear-resistant coating for long-lasting performance.

Low Maintenance:

Easy to clean and maintain.

Versatile:

Suitable for diverse applications across industries.

Thermal Conductivity:

Good heat dissipation properties.

Recyclable:

Environmentally friendly and sustainable.

Fire Resistant:

Non-combustible, enhancing safety in building applications.

#### **Applications of Grey Painted Aluminum Sheets:**

Architectural cladding:

Used for building facades, roofing, and interior panels.

Signage:

Durable and weather-resistant for outdoor signs.

Automotive:

Lightweight components that require a sleek appearance.

Furniture:

Modern and stylish finishes for various furniture pieces.